

Work Order ID 79098 -2

79098

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January-19-12 3:17:31 PM

Item ID: D412-704-011

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Copilot Emergency Cargo Release

Start Date: 19/01/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 02/02/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: M C J

Date: 12/01/19 Tooling:

Date:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-704-011CHG001

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

W 12 01 28 (3)
for MLC 12-1-27
(3)

4/20/27 (2)

W 12 01 26 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D412-704-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Copilot Emergency Cargo Release

Stop *NS2*

Start Date: 19/01/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 02/02/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-704-011 Location: 20 PPP Rev: B

140

0.00

140

QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

Handwritten signatures and stamps:
12/2/2
ME
12-02-02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

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Work Order ID: 79098

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Parent Item: D412-704-011

D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 19/01/2012

Required Date: 02/02/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:B05.01.28Hardware added to Step 3KJ/RF
IPP Rev:C05.12.21Hardware removed on Step 3 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MS21919-DG5

Purchased

No

100

Each

44.0000

4

1612

MS21919-DG5

**

Clamp

Location

Loc Qty

Loc Code

ST306

44

114988

2

118840

17

119638

25

118840

D3207-2

Manufactured

No

120

Each

1.0000

4

D3207-2

**

Bracket

Location

Loc Qty

Loc Code

ST202

1

70291

1

76215 2x

D3207-5

Manufactured

No

120

Each

2.0000

1

4

D3207-5

**

Bracket

Location

Loc Qty

Loc Code

ST202

2

70293

2

79103

D3208-1

Manufactured

No

120

Each

16.0000

1

4

D3208-1

**

Doubler

Location

Loc Qty

Loc Code

ST202

16

73467

16

73467

14/127(3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Parent Item: D412-704-011

D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 19/01/2012

Required Date: 02/02/2012

Start Qty: 4.00

Required Qty: 4.00

D3208-11

Manufactured No

120 Each

7.0000

1

4

D3208-11

Filler

**

Location

Loc Qty

Loc Code

ST202

7

67718

7

120

Each

5.0000

1

4

D3208-3

Manufactured No

D3208-3

Pedal Mount Angle

**

Location

Loc Qty

Loc Code

ST202

5

71677

5

120

Each

3.0000

1

4

D3208-7

Manufactured No

D3208-7

Filler

**

Location

Loc Qty

Loc Code

ST202

3

73462

3

120

Each

1.0000

1

4

D3208-9

Manufactured No

D3208-9

Doubler

**

Location

Loc Qty

Loc Code

ST202

1

71031

1

120

Each

4.0000

1

4

D3214-1

Manufactured No

D3214-1

Placard

**

Location

Loc Qty

Loc Code

ST202

4

70304

4

W/O:		WORK ORDER CHANGES					
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Parent Item: D412-704-011

D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 19/01/2012

Required Date: 02/02/2012

Start Qty: 4.00

Required Qty: 4.00

D412-704-041

Manufactured No

120

Each

0.0000

1

4.3 ✓

D412-704-041

Pedal Assembly (205/212/214/412)

**

79098

D412-704-045

Manufactured No

120

Each

3.0000

1

4

D412-704-045

Cable Assembly (212/214/412)

**

79101 2p

4-1/57

Location

Loc Qty

Loc Code

ST223

3

73199

1

75895

2

75895 16

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